



45	rectangular boiler fittings	ME-712-20704	H59	1	
44	screw		+BTP 3*8 NI	2	
43	spring washer3.0		65Mn φ3.0	2	
42	motor-fixed cover	ME-712-10811	PA66 A3EG6	1	
41	transformers		DGC-2400700A	1	
40	solenoid valve unit	ME-712-00900	DC24V	1	
39	Hex Nuts		ISO2 M5	2	
38	transmission skew gear	ME-712-10805	POM 100P NC010	1	
37	tsnait	ME-707-21101	不锈钢SUS304 +JTP 4*16 NI	1	
36	screw		PA66 A3EG6	12	
35	Transmission shaft	ME-712-10804		1	
34	screw		3*12	6	
33	control PCB	ME-715-40002	t=1.6	1	
32	transmission gear	ME-707-11102	POM F20-03	1	
31	transmission motor unit	ME-712-00801		1	
30	silicon tube		5*9 L=210mm	1	
29	flowmeter		974-9521-B COMFONE	1	
28	snap spring		φ8Xφ2.6X0.3	1	
27	machine bracket	ME-712-10801	ABS	1	
26	fuse-fixed tablet	ME-707-21707	SUS430 T1.0	1	
25	filter upper couplings	ME-707-11222	POM 500P	2	
24	drip tray	ME-712-10806	PP H1730	1	
23	inter wires	ME-715-4P100		1	
22	switch cover	ME-707-11409	ABS PA757	1	
21	silicon tube		5*9 L=90mm	1	
20	foot rubber	ME-707-31401	silicone 50 φ17X11.5	4	
19	triflon tube	ME-712-30804	2*4 L=395mm	1	
18	O-ring	ME-707-30904	Fluorine rubber	5	
17	clamp		SUS304	5	
16	screw		+BTP4*14SUS	4	
15	fixed plate	ME-712-20801	SPCC 1.5mm	1	
14	drip tray coupling	ME-712-10819	PP H1730	1	
13	screw		#JTP SUS 3*12NI	9	
12	water inlet valve unit	ME-707-01300		1	
11	coffee connector	ME-712-10808	PA66 A3EG6	1	
10	screw		3*12	1	
9	washer		4.2X8XT0.5	2	
8	tie		2.5X100	6	
7	filter		FN 9222-15-06 AC250/10A 50HZ	1	
6	screw		3X12	2	
5	pump unit	ME-712-00802		1	
4	powder flow sleeve	ME-712-30904	silicone	1	
3	grinder motor rubber	ME-712-30907	rubber	1	
2	ginder motor unit	ME-712-00900		1	
1	heating unit	ME-715-00700		1	

machine bracket
Subassembly

ME-715-00800

Material&Specification

Qty Remark

Revision

VIEW

SCALE

Current 1 sheet Total 2 sheet

Ningbo Merol Coffee Machines Co., Ltd.

NO.	NAME	Dwg NO.	Material&Specification	Qty	Remark
machine bracket Subassembly					
Design	File NO.	Signature	Date	Auditing	Approve
Norm					

