



Control Panel cordsets  
ME-707-4P027

|     |                              |              |                          |     |        |
|-----|------------------------------|--------------|--------------------------|-----|--------|
| 20  | Stem tube                    | ME-708-20101 | Brass H65                | 1   |        |
| 19  | Steam pipe handle            | ME-707-11004 | PP HP730                 | 1   |        |
| 18  | Steam nozzle                 | ME-708-10119 | PA66+GF30%               | 1   |        |
| 17  | Milk foam device             | ME-708-30101 | Silili cone              | 1   |        |
| 16  | Milk foam device knob        | ME-708-10118 | PC N-1R2200              | 1   |        |
| 15  | Knob plug                    | ME-708-10121 | PP HP730                 | 1   |        |
| 14  | Milk foam nozzle             | ME-708-10120 | PP HP730                 | 1   |        |
| 13  | Steam Cannula                | ME-708-20106 | Brass H62                | 1   |        |
| 12  | Control Panel Cover          | ME-709-10102 | ABS PA757                | 1   |        |
| 11  | Display PCB panel            | ME-709-4D017 |                          | 1   |        |
| 10  | Display press key            | ME-709-10105 | ABS PA757                | 1   |        |
| 9   | Transparent lens             | ME-708-10113 | PC N-1R2200              | 1   |        |
| 8   | Steam tube Insulating sleeve | ME-708-10110 | PC                       | 1   |        |
| 7   | Front panel                  | ME-709-10101 | ABS PA757                | 1   |        |
| 6   | Membrane panel (left)        | ME-709-10118 | PC                       | 1   |        |
| 5   | Membrane panel (right)       | ME-709-10118 | PC                       | 1   |        |
| 4   | Out of coffee tube           | ME-709-10119 | PA66+GF30%               | 1   |        |
| 3   | Panel Cover                  | ME-709-10102 | ABS PA757                | 1   |        |
| 2   | Then coffee tank             | ME-709-10104 | ABS PA777E               | 1   |        |
| 1   | Coffee slot to take over     | ME-709-10103 | ABS PA757                | 1   |        |
| NO. | NAME                         | Dwg NO.      | Material & Specification | Qty | Remark |

|    |                          |              |               |   |              |
|----|--------------------------|--------------|---------------|---|--------------|
| 28 | Nozzle O-ring            | ME-707-31002 |               | 1 | φ 2x φ 1.2   |
| 27 | Sucking tubes            |              | φ 2.5Xφ 6     | 1 |              |
| 26 | Screw                    |              | #BTP 3X8 SUS  | 1 |              |
| 25 | Control Panel Cordsets   |              |               | 1 |              |
| 24 | Screw                    |              | +JTP 3X12 ni  | 4 |              |
| 23 | Screw                    |              | +JTP 2X12 SUS | 3 |              |
| 22 | Steam tube tie-in        | ME-707-11001 | PEI 1010      | 1 |              |
| 21 | Coffee spout tube O-ring | ME-707-31204 | Silili cone   | 1 | φ 5.6x φ 1.8 |

**Front panel  
Subassembly**

**ME-709-00101**

| Sign   | Qty | File NO. | Signature | Date | Auditing | Approve |
|--------|-----|----------|-----------|------|----------|---------|
| Design |     |          |           |      |          |         |
| Norm   |     |          |           |      |          |         |

| Edition | VIEW | Qty | SCALE |
|---------|------|-----|-------|
| 1.0     |      | 1   |       |

Current 1 sheet Total 1 sheet  
Ningbo Merol Coffee Machines  
Co., Ltd.